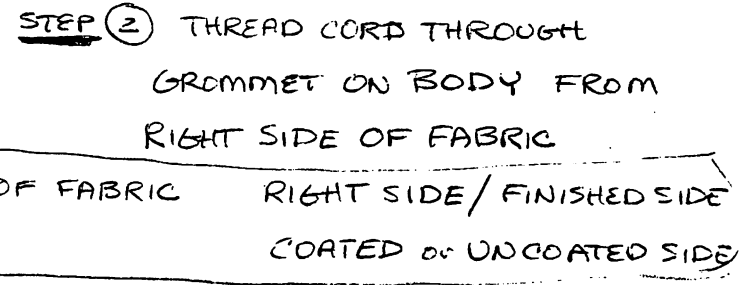
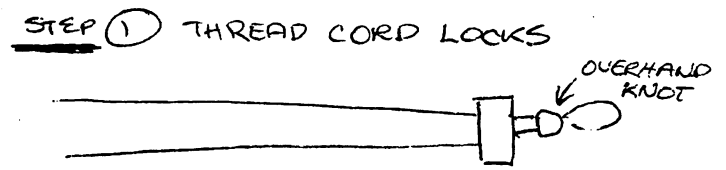
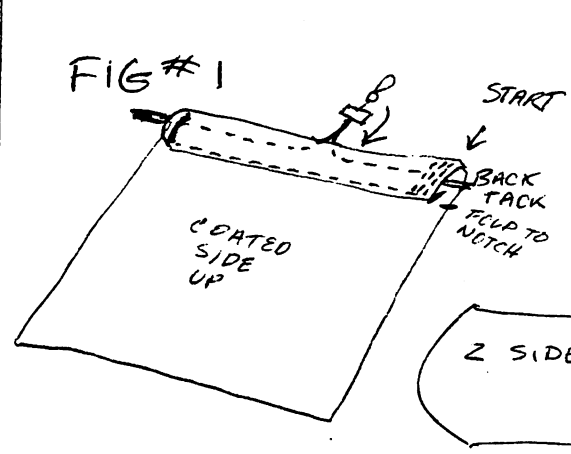
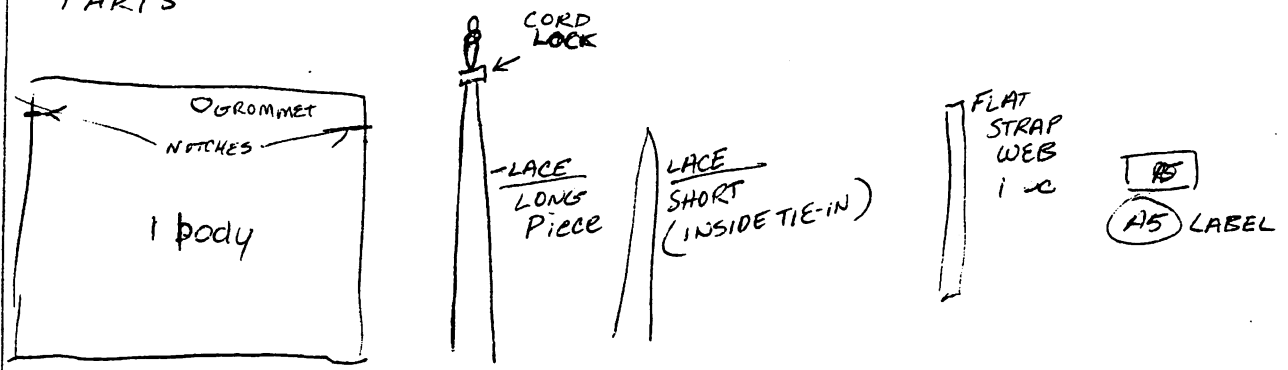
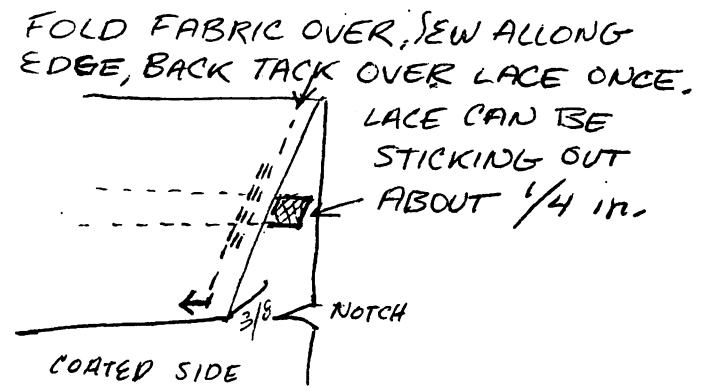
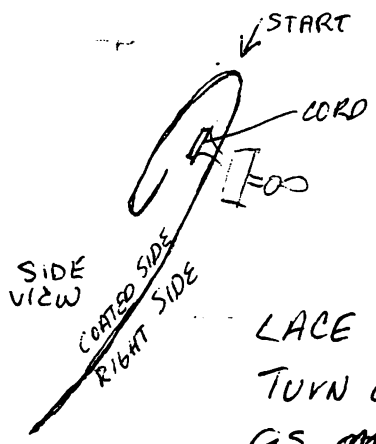


A5 STUFF SAC sewing production method

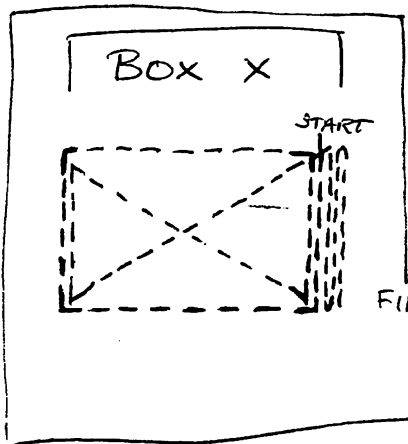
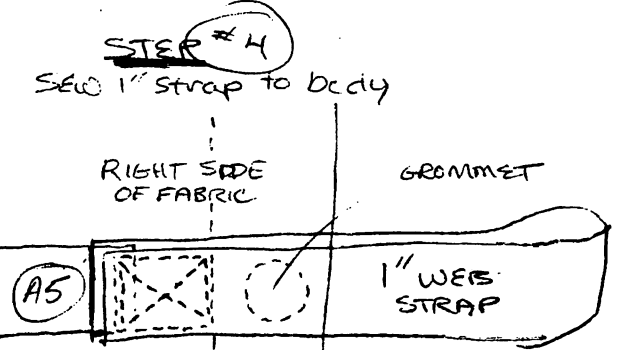
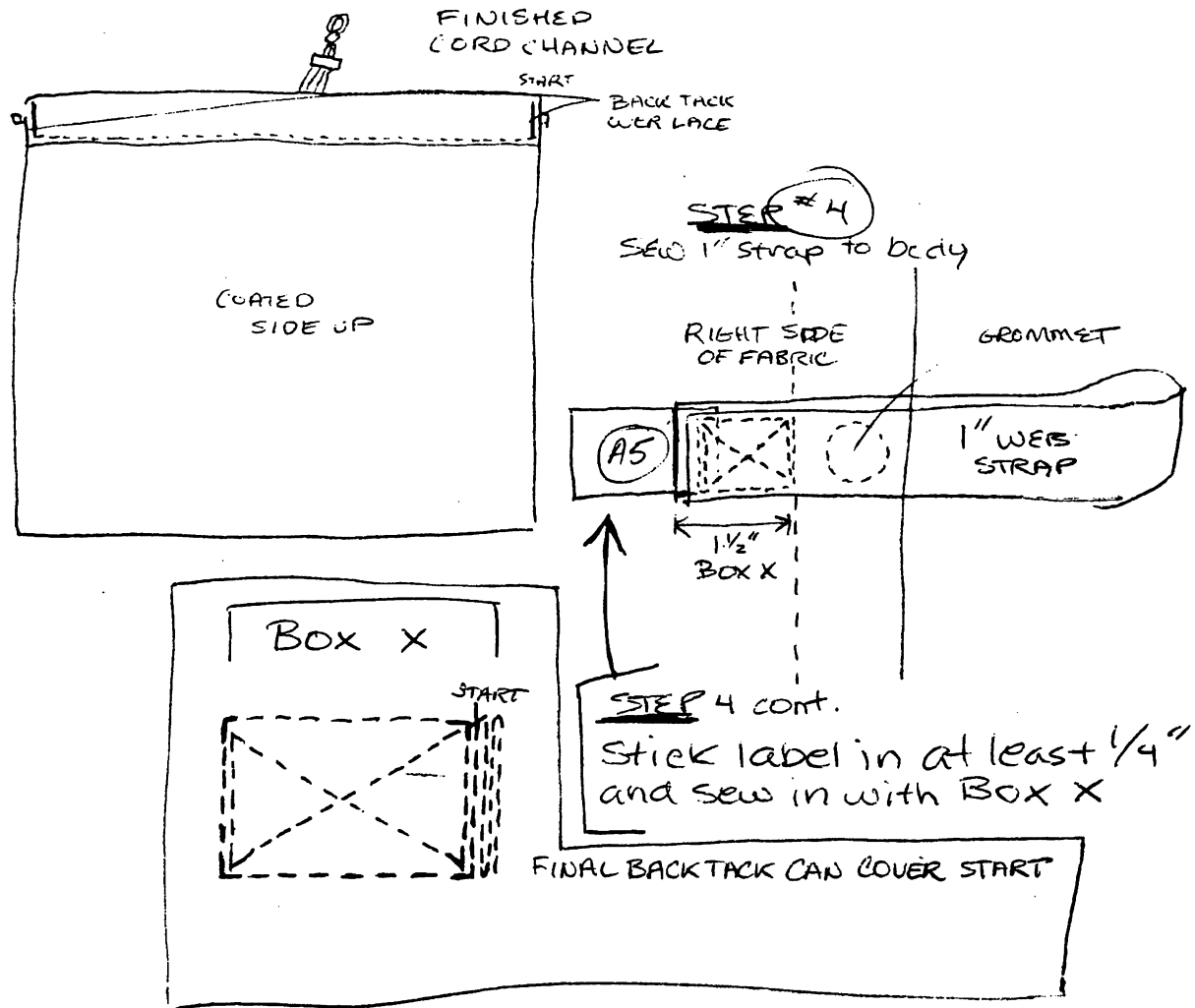
PARTS



STEP 3 SEE FIG #1
SEW CHANNEL FOR CORD
START AT RIGHT SIDE OF BODY.

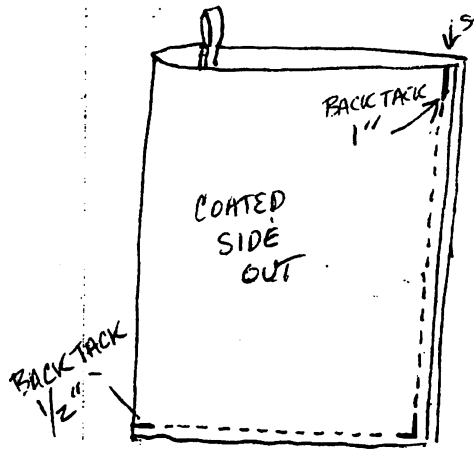


TURN AND SEW ALONG EDGE OF LACE CHANNEL ABOUT 1/8th inch from edge. TURN at other end and tack lace same as ~~other~~ start.



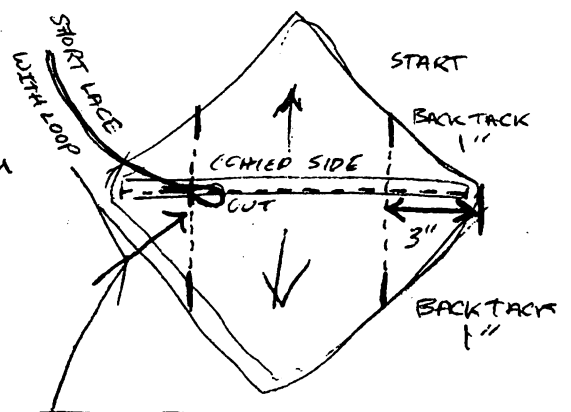
STEP 4 cont.
 Stick label in at least 1/4" and sew in with BOX X

STEP 5
 after 1" strap and label are sewn to body fold Body over and close



Sew 1/2" from side. Keep sides and bottom flush.

STEP 6
 SEW SQUARE BOTTOM



Sew lace to one of the square bottom sides

DONT FORGET LOOP

STEP 7
 TURN RIGHT SIDE OUT FIN

STUFF SACKS (small, medium, large/exp.fly, extra large)

Jan. '96

1" FLAT WEBBING clip in loop
 small: 1 @ 16"
 medium: 1 @ 16"
 lg/exp.fly: 1 @ 16"
 extra lg: 1 @ 16"

1/4" LACE
 small: 1 @ 24"
 medium: 1 @ 30"
 lg/exp.fly: 1 @ 40"
 extra lg: 1 @ 47"

PACKCLOTH
 small: 1 body **two cuts** **grommet: sm. webb.reinf./noncoated side**
 med: -1 body **two cuts** **grommet: sm. webb.reinf./noncoated side**
 lg/exp: 1 body **two cuts** **grommet: sm. webb.reinf./noncoated side**
 exlg: 1 body **two cuts** **grommet: sm. webb.reinf./noncoated side**

Jan. '96
 STUFF SACKS "stuff sacks.wp"

1" flat (batches of)

SM: 1 @ 16"
 med: 1 @ 16"
 lg: 1 @ 16"
 XL: 1 @ 16"
 1/4" LACE
 SM: 1 @ 24"
 med: 1 @ 30"
 lg: 1 @ 40"
 XL: 1 @ 47"

3 @ 16" / 150

PACKCLOTH

XL: 1 body *2 cuts, ~~NON~~ *grom w/reinf non-coated side *
 LG/EXP FLY: 1 body * 2 cuts * *
 Med: 1 body " "
 SM: 1 body " "

BIG WALL CHALKBAG (batches of)

Jan. '96

2" FLAT WEBBING (not seatbelt):
() 2 @ 4 1/2"

1" FLAT WEBBING:
() 1 @ 17 1/2"

3/4" FLAT WEBBING:
() 1 @ 17"

3/4" TUBULAR WEBBING:
() 1 @ 52"

1/4" LACE:
() 1 @ 32"

POLAR TEC:
() 1 inside/body

BALLISTICS CLOTH:
() 1 body **grommet with small webb. reinf. on coated side**
() 1 bottom
() 1 top/lid
() 1 lid zipper flap

OXFORD CLOTH:
() 1 inner sleeve

Jm. '96

NICKLE AND DIME CHALKBAGS (batches of 16, 8 of each size)

1" FLAT WEBBING
(16) 1 @ 15.5"

2" FLAT WEBBING (not seatbelt):
(16) 1 @ 3"

2mm PERLON CORD:
(16) 1 @ 22"
(16) 1 @ 3"

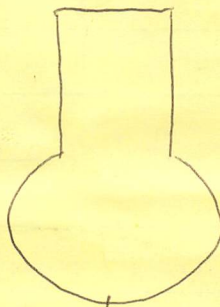
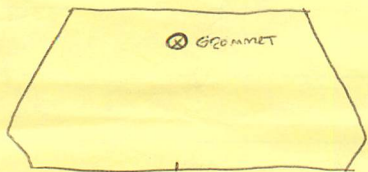
LYCRA:
(16) 1 piece **align stretch along short side**

PILE:
(16) 1 pile bottom (circle)
(8) 1 piece for inside/nickel size
(8) 1 piece for inside/dime size

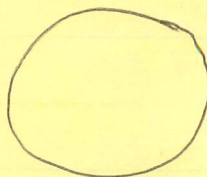
PACKCLOTH:
(8) 1 body piece/nickel size
(8) 1 body piece/dime size
(8) 1 body piece/nickel size **grommet with sm. webb. reinf. on coated side**
(8) 1 body piece/dime size **grommet with sm. webb. reing. on coated side**

Tim's Chalk bag.

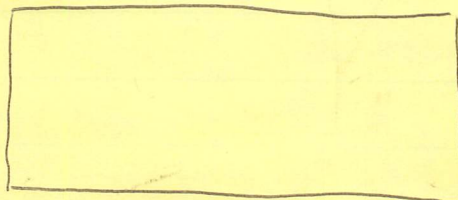
PARTS



PACKCLOTH
BODY



PILE
INNER BAG

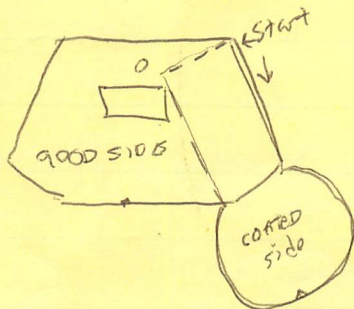


COTTON LYCRA
SPINKTER

22" 2mm PERLON

10" 1" flat

- ① sew LABEL TO BODY WITH GROMMET
- ② sew packcloth body together

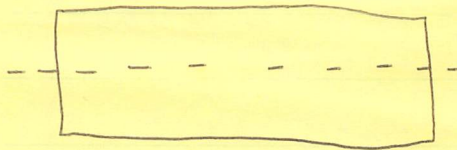


- ③ sew long pile in half, 1/4" SEAM

④ sew pile bottom in



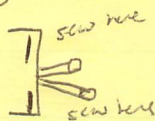
⑤ Lycra cuff



fold in half ~~lengthwise~~ width wise with 22" zmm furber inside
sew bottom (small seam) to form tube



fold in half lengthwise, tack twice, keeping cord coming from opening roughly in center



⑥ with pile bag inside out (seams outside), insert lycra cuff good side to good side with stitched bottom of lycra up (R)

Pull lycra cuff up, inside of pile bag / lycra cuff should have finished seams (inside of chalkbag needs to be neat + finished, with cord hidden)

⑦ Slide 1" piece of tubing over ends of cord
put pile bag into packcloth body (just as it is when done), put cord ends through grommet
Line up seam of lycra cuff over grommet
sew around top once

⑧ TURN BAG INSIDE OUT, sew 1" piece (16")
as stiffener / cuff

* (on nickel bag, sew toothbrush loop on *
before last step)

⑨ sew belt loop(s) on center of back
Put on cord lock